

PART NUMBER

PFF5-6002

DESCRIPTION

FRONT CONTROL ARM TO CHASSIS BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bushes

1 x PTFE/Silicone Grease

4 x Zinc Plated Mild

2 x Stainless Steel Sleeves

Steel Outer Shells

2 x Plated Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a quide and in conjunction with workshop manual.

It is recommended that:

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Remove the original bush from the control arm, including its outer shell.
- 2. Clean any dirt or burrs from the bore in the arm, removing any sharp edges with a rounded file.
- 3. Press the plated steel outer shells into each side of the arm, until flush.
- 4. Apply a thin smear of washing up liquid around the bore of the shells and press in the polyurethane bush until fully through the arm.

Tip: If you are having trouble pressing the bush in, try pressing the bush in at a slight angle so that one part of the lip is already in the bore of the shell, and when steady pressure is applied, the rest of the lip should follow.

- 5. Apply some of the supplied grease to the bore and the mounting faces of each bush.
- 6. Fit the stainless-steel sleeve into the bushes and add the washers as shown in Fig 1.
- 7. Refit the control arm to the vehicle and tension all hardware to manufacturer's recommended torque settings.



